

PLATING DIVISION

Technical data sheet and product guideline

STRIPPERGOLD

Gold an Gold Alloys stripper, 5 L



Product form

| Form | Liquid | |
|----------------|---------------------------|--|
| Material color | Yellovish liquid | |
| Storage time | 2 years | |
| Format | Concentrated | |
| Chemical type | Alkaline | |
| Volume | 33-50 liters ready-to-use | |

Operating data

| | Range | Optimal |
|--------------------------|-----------------|-----------------|
| Working temperature (°C) | 20-45 | 27 |
| Exposure time (sec) | 1,25 micron/min | 1,25 micron/min |
| Agitation | Mandatory | |





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Equipment

Working tanks need to be made in reinforced PVC, polypropylene, polyethylene, PTFE.

Bath maintenance

In optimum conditions the stripping speed is index of the solution efficiency. When the speed is lowering in significant amount it will be possible to restore the initial efficiency by adding 25 ml/l of concentrated **STRIPPERGOLD**. It will be possible to restore in this way for not more than two consecutive times; afterwords the solution must be considered definitively exhausted.

Product usage

Use STRIPPERGOLD in amount of 100-150 ml/l + 30-60 g/l of KCN per every liter ready to use of stripper to be preared and at 27°C, in any case in the range between 20 and 40°C.

Optimum:

- 100 ml/l of STRIPPERGOLD
- 50 g/l of KCN

A mechanic agitation is necessary.

Supplementary information

ATTENTION! If it will be necessary to strip gold from a copperbase it is strongly advisable to work at 20°C with a content of only 30 g/l of potassium cyanide.



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